פסער 30

RECON

2018-2022 JUDY, 30, RECON





SERVICE MANUAL

SRAM LLC WARRANTY

THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS AGAINST SRAM, LLC. YOU MAY ALSO HAVE OTHER RIGHTS THAT VARY FROM STATE TO STATE, COUNTRY, OR PROVINCE. THIS WARRANTY DOES NOT AFFECT YOUR STATUTORY RIGHTS. TO THE EXTENT THIS WARRANTY IS INCONSISTENT WITH THE LOCAL LAW, THIS WARRANTY SHALL BE DEEMED MODIFIED TO BE CONSISTENT WITH SUCH LAW. FOR A FULL UNDERSTANDING OF YOUR RIGHTS, CONSULT THE LAWS OF YOUR COUNTRY, PROVINCE, OR STATE.

EXTENT OF LIMITED WARRANTY

Except as otherwise set forth herein, SRAM warrants its bicycle components to be free from defects in materials or workmanship for a period of two (2) years after original purchase of the product.

SRAM warrants all Zipp MOTO Wheels and Rims to be free from defects in materials or workmanship for the lifetime of the product.

SRAM warrants all non-electronic Zipp branded bicycle components, Model Year 2021 or newer, to be free from defects in materials or workmanship for the lifetime of the product.

GENERAL PROVISIONS

This warranty only applies to the original owner and is not transferable. Claims under this warranty must be made through the retailer where the bicycle or the SRAM product was purchased or a SRAM authorized service location. Original proof of purchase is required. All SRAM warranty claims will be evaluated by a SRAM authorized service location whereupon acceptance of the claim the product will be repaired, replaced, or refunded at SRAM's discretion. To the extent allowed by local law claims under this warranty must be made during the warranty period and within one (1) year following the date on which any such claim arises.

NO OTHER WARRANTIES

EXCEPT AS DESCRIBED HEREIN, AND TO THE EXTENT ALLOWED BY LOCAL LAW, SRAM MAKES NO OTHER WARRANTIES, GUARANTIES, OR REPRESENTATIONS OF ANY TYPE (EXPRESS OR IMPLIED), AND ALL WARRANTIES (INCLUDING ANY IMPLIED WARRANTIES OF REASONABLE CARE, MERCHANTABILITY, OR FITNESS FOR A PARTICULAR PURPOSE) ARE HEREBY DISCLAIMED.

LIMITATIONS OF LIABILITY

EXCEPT AS DESCRIBED HEREIN, AND TO THE EXTENT PERMITTED BY LAW, IN NO EVENT SHALL SRAM OR ITS THIRD PARTY SUPPLIERS BE LIABLE FOR DIRECT, INDIRECT, SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES. SOME STATES (COUNTRIES AND PROVINCES) DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL DAMAGES, SO THE ABOVE LIMITATION MAY NOT APPLY TO YOU.

LIMITATIONS OF WARRANTY

This warranty does not apply to products that have been incorrectly installed, adjusted, and/or maintained according to the respective SRAM user manual. The SRAM user manuals can be found online at sram.com/service.

This warranty does not apply to damage to the product caused by a crash, impact, abuse of the product, non-compliance with manufacturer's specifications of intended usage, or any other circumstances in which the product has been subjected to forces or loads beyond its design.

This warranty does not apply when the product has been modified, including but not limited to, any attempt to open or repair any electronic and electronic related components, including the motor, controller, battery packs, wiring harnesses, switches, and chargers.

This warranty does not apply when the serial number or production code has been deliberately altered, defaced, or removed.

SRAM components are designed for use only on bicycles that are pedal powered or pedal assisted (e-Bike/Pedelec).

Notwithstanding anything else set forth herein, the battery pack and charger warranty does not include damage from power surges, use of improper charger, improper maintenance, or such other misuse.

This warranty shall not cover damages caused by the use of parts of different manufacturers or parts that are not compatible or suitable for use with SRAM components.

This warranty shall not cover damages resulting from commercial (rental) use.

WEAR AND TEAR

This warranty does not apply to normal wear and tear. Wear and tear parts are subject to damage as a result of normal use, failure to service according to SRAM recommendations, and/or riding or installation in conditions or applications other than recommended.

WEAR AND TEAR PARTS INCLUDE:

- Aero bar pads
- Air sealing o-rings
- Batteries
- Bearings
- Bottomout padsBrake pads
- BushingsCassettes

- Chains
- Corrosion
- Disc brake rotors
- Dust seals
- Free hubs, Driver bodies, Pawls
- Foam rings, Glide ringsHandlebar grips
- Handlebar grip
- Jockey wheels

- Rear shock mounting hardware and main seals
- Rubber moving parts
- Shifter and Brake cables (inner and outer)
- Shifter grips
- Spokes
- Sprockets

- Stripped threads/bolts (aluminum, titanium, magnesium or steel)
- Tires
- Tools
- Transmission gears
- Upper tubes (stanchions)
- Wheel braking surfaces

ZIPP IMPACT REPLACEMENT POLICY

Zipp branded products, Model Year 2021 or newer, are covered under a lifetime impact-damage replacement policy. This policy can be used to obtain a replacement of a product in the event of non-warranty impact damage occurring while riding your bicycle. See www.zipp.com/support for more information.



SAFETY FIRST!

We care about YOU. Please, always wear your safety glasses and protective gloves when servicing RockShox products.

Protect yourself! Wear your safety gear!

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RockShox Service

We recommend that you have your RockShox suspension serviced by a qualified bicycle mechanic. Servicing RockShox suspension requires knowledge of suspension components, as well as the use of specialized tools and lubricants/fluids. Failure to follow the procedures outlined in this service manual may cause damage to your component and void the warranty.

Visit www.sram.com/service for the latest RockShox Spare Parts catalog and technical information. For order information, please contact your local SRAM distributor or dealer.

Information contained in this publication is subject to change at any time without prior notice.

Your product's appearance may differ from the pictures contained in this publication.



For recycling and environmental compliance information, please visit www.sram.com/en/company/about/environmental-policy-and-recycling.

Part Preparation

Remove the component from the bicycle before service.

Disconnect and remove the remote cable or hydraulic hose from the fork or rear shock, if applicable. For additional information about RockShox remotes, user manuals are available at www.sram.com/service.

Clean the exterior of the product with mild soap and water to avoid contamination of internal sealing part surfaces.

Service Procedures

The following procedures should be performed throughout service, unless otherwise specified.

Clean the part with isopropyl alcohol or RockShox Suspension Cleaner and a clean, lint-free shop towel. For hard to reach places (e.g. upper tube, lower leg), wrap a clean, lint-free shop towel around a non-metallic dowel to clean the inside.

Clean the sealing surface on the part and inspect it for scratches.



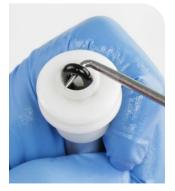


Replace the o-ring or seal with a new one from the service kit. Use your fingers or a pick to pierce and remove the old seal or o-ring.

Apply Liquid-O-Ring PM600 or SRAM Butter grease to the new seal or o-ring.

NOTICE

Do not scratch any sealing surfaces when servicing the product. Scratches can cause leaks. Consult the spare parts catalog to replace the damaged part.





Use aluminum soft jaws when placing a part in a bench vise.

Tighten the part with a torque wrench to the torque value listed in the red bar. When using a crowfoot socket and torque wrench, install the crowfoot socket at 90 degrees to the torque wrench.





Parts, Tools, and Supplies

Parts

· RockShox Judy, 30, or Recon 200 Hour Service Kit

Safety and Protection Supplies

- Apron
- Clean, lint-free shop towels
- · Nitrile gloves
- · Oil pan
- · Safety glasses

Lubricants and Fluids

- · Isopropyl alcohol or RockShox Suspension Cleaner
- · Liquid-O-Ring PM600
- · RockShox 5wt Suspension Oil
- · RockShox 15wt Suspension Oil
- · SRAM Butter grease

RockShox Tools

- · RockShox Bleed Syringe
- RockShox Dust Seal Installation Tool (28 mm/30 mm): Judy / 30
- RockShox Dust Seal Installation Tool (32 mm): Recon non-Boost
- RockShox Dust Seal Installation Tool Flangeless (32 mm) or <u>RockShox x Abbey Bike Tools Flangeless Dust Seal Installation Tool:</u> Recon Boost
- RockShox Shock Pump

Bicycle Tools

- · Bicycle work stand
- · Downhill tire lever

Common Tools

- Dowel plastic or wood (≤10 mm diameter)
- Dowel plastic or wood (15 mm 17 mm diameter)
- · Flat blade screwdriver
- Hex bit sockets: 2, 2.5, 5 mm
- Hex wrenches: 2, 2.5, 5, 8, 10 mm
- · Internal retaining ring pliers large
- Pick
- · Rubber or plastic mallet
- Socket: 24 mm or RockShox x Abbey Bike Tools 24 mm Top Cap Socket
- · Socket wrench
- Torque wrench

SAFETY INSTRUCTIONS

Always wear safety glasses and nitrile gloves when working with suspension oil.

Place an oil pan on the floor underneath the area where you will be working on the suspension fork.

Recommended Service Intervals

Regular service is required to keep your RockShox product working at peak performance. Follow this maintenance schedule and install the service parts included in each service kit that corresponds with the Service Hours Interval recommendation below. For spare part kit contents and details, refer to the RockShox Spare Parts Catalog at www.sram.com/service.

Service Hours Interval	Maintenance	Benefit				
		Extends wiper seal lifespan				
Every ride	Clean dirt from upper tubes and wiper seals	Minimizes damage to upper tubes				
		Minimizes lower leg contamination				
		Restores small bump sensitivity				
Every 50 Hours	Perform lower leg service	Reduces friction				
		Extends bushing lifespan				
		Extends suspension lifespan				
Every 200 Hours	Perform damper and spring service	Restores small bump sensitivity				
		Restores damping performance				

Record Your Settings

Use the table below to record your suspension settings to return your suspension to its pre-service settings. Record your service dates to track service intervals.

Service Hours Interval	Date of Service	Air Pressure	Rebound setting - Count the number of clicks while turning the rebound adjuster fully counter-clockwise.
50			
100			
150			
200			

Torque Values

Part	Tool	Torque
Bottom bolts	5 mm hex bit socket	6.8 N•m (60 in-lb)
Pinch bolt - remote cable stop clamp 2018 Recon Gold RL R	2 mm hex bit socket	0.6-1.1 N•m (6-10 in-lb)
Retaining screw - coil spring preload adjuster knob, compression knob, and remote spool	2.5 mm hex bit socket	1.4 N•m (12 in-lb)
Set screw - remote cable stop collar 2018-2019 Judy Gold RL R 2019 30 Gold RL R 2019 Recon Gold RL R	2 mm hex bit socket	0.25-0.6 N•m (2.2-5.3 in-lb)
Set screw - remote cable stop collar 2020-2022 Judy Gold RL R 2020-2022 Judy Silver TK R 2020 30 Gold RL R 2020 30 Silver TK R 2020-2022 Recon Gold RL R 2020-2022 Recon RL R 2020-2022 Recon TK R	2 mm hex bit socket	Finger Tight or 0.1-0.3 N•m (0.8-2.6 in-lb)
Top caps	24 mm socket	12.4 N•m (110 in-lb)

			Damper						Spring					
				Upper Tube			Lower Leg	9		Upper Tube		Lower Leg		
Fork	Model	Travel (mm)	Damper	Oil Weight (wt)	Oil Height* (mm)	Volume (mL)	Oil Weight (wt)	Volume (mL)	Spring	Oil Weight [‡] (wt) and/or Grease	Volume (mL)	Oil Weight (wt)	Volume (mL)	
Judy Gold	RL 27.5" B [†] RL 29" B [†]	80-120	Motion Control	- 5	80-85	102	45	6	Cala Air	5‡	2	15	6	
Judy Silver	TK 27.5" B ⁺ TK 29" B ⁺	80-120	TurnKey	5	80-85	122	15	6	Solo Air	5+	2	15	6	
	RL 26"	80-100				85	15 5					15		
30 Gold	RL 27.5" RL 29"	80-120	Motion Control	5	80-85	102		5	Solo Air	5‡	2		10	
	TK 26"				80-85	100			Solo Air	5‡	2			
	TK 27.5"	80-120		5					Coil	PM600 or SRAM Butter	Grease Coil Spring		10	
30 Silver			TurnKey			122	15	5	Solo Air	5‡	2	15		
	TK 29"	80-100				122			Coil	PM600 or SRAM Butter	Grease Coil Spring			
									Solo Air	5‡	2			
	RL 27.5"	80-130												
Recon Gold	RL 27.5" B ⁺	80-150	Motion	5	80-85	130	15	6	Solo Air	5‡	2	15	6	
Recoil Gold	RL 29"	80-130	Control		00-03	130	15		Solo All	3.		15		
	RL 29" B ⁺	80-140												
	RL 27.5"	80-120				118								
	RL 29"	130-140	Motion			150			Solo Air	5‡	2		6	
Recon	RL 27.5" B ⁺	80-150	Control	5	80-85	140	15	6	3010 All			15		
	RL 29" B ⁺	80-140				140								
	TK 27.5" TK 29"	80-100	TurnKey			118			Coil	PM600 or SRAM Butter	Grease Coil Spring		9	

 $^{^*\}mbox{Oil}$ Height - Measure from the top of the crown (above the upper tube) down to the oil. $^{\dagger}\mbox{Boost}$ (15 mm x 110 mm)

 $^{{^{\}ddagger}\!Apply}$ grease (PM600 or SRAM Butter) to the air piston in addition to suspension oil.

			Damper						Spring					
				Upper Tul	be		Lower Le	g		Upper Tube		Lower Leg		
Fork	Model	Travel (mm)	Damper	Oil Weight (wt)	Oil Height* (mm)	Volume (mL)	Oil Weight (wt)	Volume (mL)	Spring	Oil Weight [‡] (wt) and/or Grease	Volume (mL)	Oil Weight (wt)	Volume (mL)	
Judy Gold	RL 27.5" B [†] RL 29" B [†]		Motion Control	Control		102		6	6 Solo Air	5‡	2	15		
Judy Silver	TK 27.5" B ⁺ TK 29" B ⁺	80-120	TurnKey	5	80-85	122	15						6	
	RL 26"	80-100				85								
	RL 27.5" RL 29"	80-120	Motion Control	5	80-85	102	15	5	Solo Air	5‡	2	15	10	
	TK 26"		TurnKey	5	80-85	100	15		Solo Air	5‡	2	15 10		
	80-120 TK 27.5"	80-120				122		5	Coil	PM600 or SRAM Butter	Grease Coil Spring		10	
30 Silver									Solo Air	5‡	2			
	TK 29"	80-100				122			Coil	PM600 or SRAM Butter	Grease Coil Spring			
									Solo Air	5‡	2			
Recon Gold	RL 27.5" RL 29"	80-130	Motion Control	5	80-85	130	15	6	Solo Air	5‡	2	15	6	
	RL 27.5"	80-120				118								
	RL 29"	130-140	Motion			150			Solo Air	5‡	2		6	
Recon	RL 27.5" B ⁺	80-150	Control	5	80-85	140	15	6	JOIO AII	J.	_	15		
	RL 29" B ⁺	80-140				110								
	TK 27.5" TK 29"	80-100	TurnKey			118			Coil	PM600 or SRAM Butter	Grease Coil Spring		9	

 $^{^{*}}$ Oil Height - Measure from the top of the crown (above the upper tube) down to the oil.

[†]Boost (15 mm x 110 mm)

 $[\]ensuremath{^\ddagger}\mbox{Apply}$ grease (PM600 or SRAM Butter) to the air piston in addition to suspension oil.

		Damper					Spring						
				Upper Tub	oe .		Lower Le	9		Upper Tube		Lower Leg	
Fork	Model	Travel (mm)	Damper	Oil Weight (wt)	Oil Height* (mm)	Volume (mL)	Oil Weight (wt)	Volume (mL)	Spring	Oil Weight [‡] (wt) and/or Grease	Volume (mL)	Oil Weight (wt)	Volume (mL)
Judy Gold	RL 27.5" B [†] RL 29" B [†]	80-120	Motion Control	- 5	80-85	102	15	6	Colo Air	5‡	2	15	6
Judy Silver	TK 27.5" B ⁺ TK 29" B ⁺	80-120	TurnKey	5	80-85	122	15	6	Solo Air	5+	2	15	6
	RL 26"	80-100	Maria			85							
30 Gold	RL 27.5" RL 29"	80-120	Motion Control	5	80-85	102	15	5	Solo Air	5‡	2	15	10
	TK 26"			5	80-85	100			Solo Air	5 [‡]	2		10
	TK 27.5"	80-120				122			Coil	PM600 or SRAM Butter	Grease Coil Spring		
30 Silver			TurnKey				15	5	Solo Air	5‡	2	15	
	TK 29"	80-100							Coil	PM600 or SRAM Butter	Grease Coil Spring		
									Solo Air	5‡	2		
Recon Gold	RL 27.5" RL 27.5" B [†] RL 29" RL 29" B [†]	80-130	Motion Control	5	80-85	130	15	6	Solo Air	5‡	2	15	6
	RL 27.5"	80-120			00.05	118							
	RL 29"	130-140	Motion Control		80-85	150			Solo Air	5‡	2		6
Recon	RL 27.5" B [†] RL 29" B [†]	80-150	Control	5	91-96	140	15	6				15	
	TK 27.5" TK 29"	80-100	TurnVov	80-85	118				PM600	Grease		9	
	TK 27.5" B [†] TK 29" B [†]	80-150	TurnKey		86-91	140			Coil	or SRAM Butter	Coil Spring		3

 $^{^*\}mbox{Oil}$ Height - Measure from the top of the crown (above the upper tube) down to the oil.

[†]Boost (15 mm x 110 mm)

 $^{^{\}ddagger}$ Apply grease (PM600 or SRAM Butter) to the air piston in addition to suspension oil.

			Damper							Spring					
				Upper Tube			Lower Leg	9		Upper Tube		Lower Leg			
Fork	Model	Travel (mm)	Damper	Oil Weight (wt)	Oil Height* (mm)	Volume (mL)	Oil Weight (wt)	Volume (mL)	Spring	Oil Weight [‡] (wt) and/or Grease	Volume (mL)	Oil Weight (wt)	Volume (mL)		
	RL 26"	80-100				85					2		10		
Judy Gold	RL 27.5" RL 29"	80-120	Motion Control			102		5				15	6		
	RL 27.5" B ⁺ RL 29" B ⁺	80-120				102		6	Solo Air	5‡			6		
	TK 26"	80-100				100									
	TK 27.5"	80-120	TurnKey	5	80-85	123	15	5							
Judy Silver	TK 29"	80-100				122							10		
	TK 27.5"	80-120				123			0.11	PM600 or SRAM	Grease				
	TK 29"	80-100				122			Coil	Butter	Coil Spring				
	TK 27.5" B [†] TK 29" B [†]	80-130				122		6	Solo Air	5‡	2		6		
	TK 27.5"	80-120				110		-	0.11	PM600	Grease				
Judy	TK 29"	80-100	TurnKey			143	-		Coil	or SRAM Butter	Coil Spring	-	-		
Recon Gold	RL 27.5" B ⁺ RL 29" B ⁺	80-150	Motion Control	5	80-85	130	15	6	DebonAir	5‡	2	15	6		
	RL 27.5"	100-120			00.05	118									
	RL 29"	130-140	Motion Control		80-85	150			Solo Air	5‡	2		6		
Recon Silver	RL 27.5" B [†] RL 29" B [†]	80-150	Control	5	91-96	140	15	6				15			
	TK 27.5" TK 29"	80-100	Town	80-85	118				PM600	Grease					
	TK 27.5" B [†] TK 29" B [†]	80-120	TurnKey		86-91	140			Coil	or SRAM Butter	Coil Spring		9		

 $^{^*\}mbox{Oil}$ Height - Measure from the top of the crown (above the upper tube) down to the oil.

[†]Boost (15 mm x 110 mm)

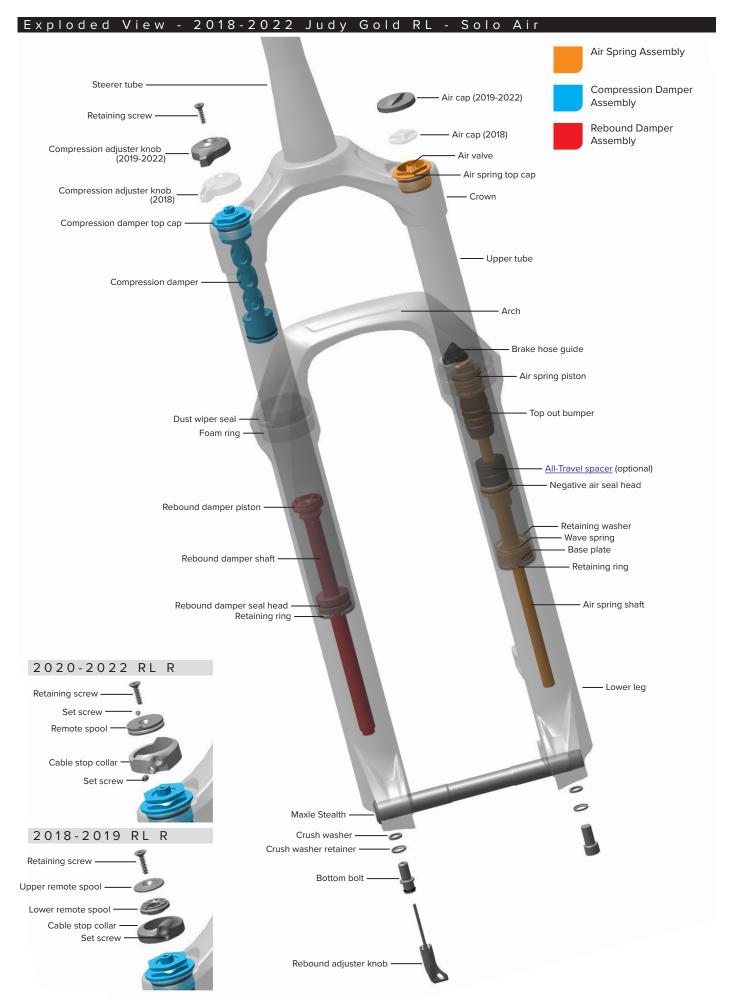
 $^{^{\}ddagger}\!Apply$ grease (PM600 or SRAM Butter) to the air piston in addition to suspension oil.

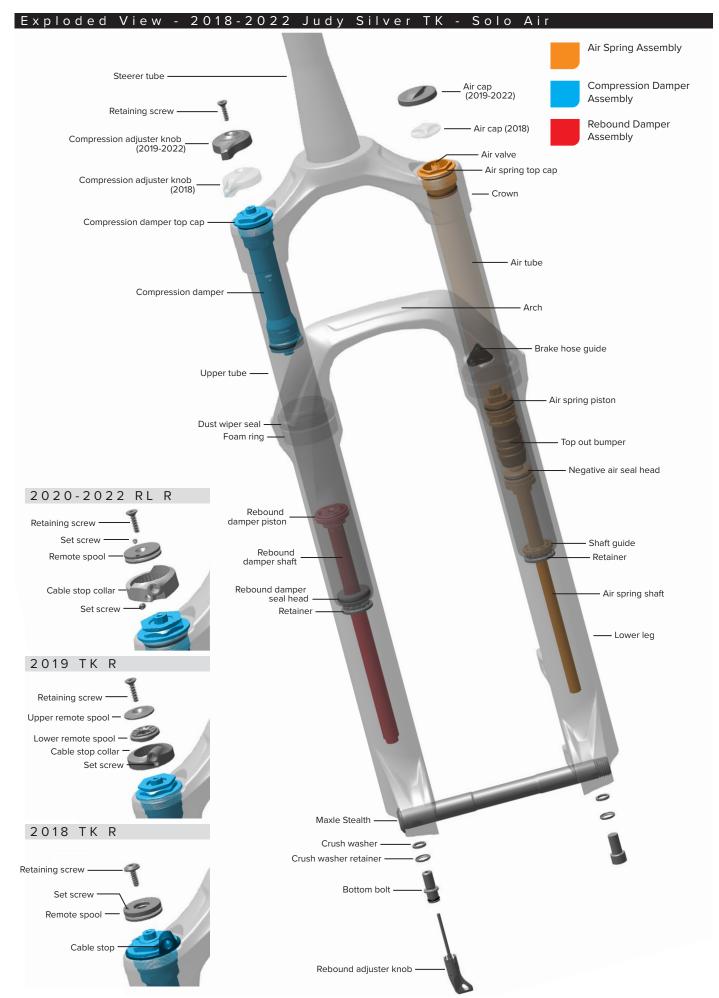
			Damper						Spring																	
				Upper Tul	ре		Lower Le	9		Upper Tube		Lower Leg														
Fork	Model	Travel (mm)	Damper	Oil Weight (wt)	Oil Height* (mm)	Volume (mL)	Oil Weight (wt)	Volume (mL)	Spring	Oil Weight [‡] (wt) and/or Grease	Volume (mL)	Oil Weight (wt)	Volume (mL)													
	RL 26"	80-100				85							10													
Judy Gold	RL 27.5" RL 29"	80-120	Motion Control			102		5			2		6													
	RL 27.5" B [†] RL 29" B [†]	80-120				102		6	Solo Air	5‡			ь													
	TK 26"	80-100				100	15 2 3 2 3																			
	TK 27.5"	80-120	TurnKey		80-85	123		5				,														
Judy Silver	TK 29"	80-100		5 8		122							10													
	TK 27.5"	80-120				123			Coil	PM600 or SRAM	Grease															
	TK 29"	80-100				122			Coll	Butter	Coil Spring															
	TK 27.5" B ⁺ TK 29" B ⁺	80-130				122		6	Solo Air	5‡	2		6													
	TK 27.5"	80-120	T																442			0.1	PM600	Grease		
Judy	TK 29"	80-100	TurnKey			143	-	-	Coil	or SRAM Butter	Coil Spring	-	-													
Recon Gold	RL 27.5" B [†] RL 29" B [†]	80-150	Motion Control	5	80-85	130	15	6	DebonAir	5‡	2	15	6													
	RL 27.5"	100-120			80-85	118																				
	RL 29"	130-140	Motion Control		00-05	150			Solo Air	5 [‡]	2		6													
Recon Silver	RL 27.5" B† RL 29" B†	80-150	Control	5	91-96	140	15	6				15														
	TK 27.5" TK 29"	80-100	TurnVov	80-85	118				PM600	Grease		9														
	TK 27.5" B [†] TK 29" B [†]	80-120	TurnKey		86-91	140			Coil	or SRAM Butter	Coil Spring		3													

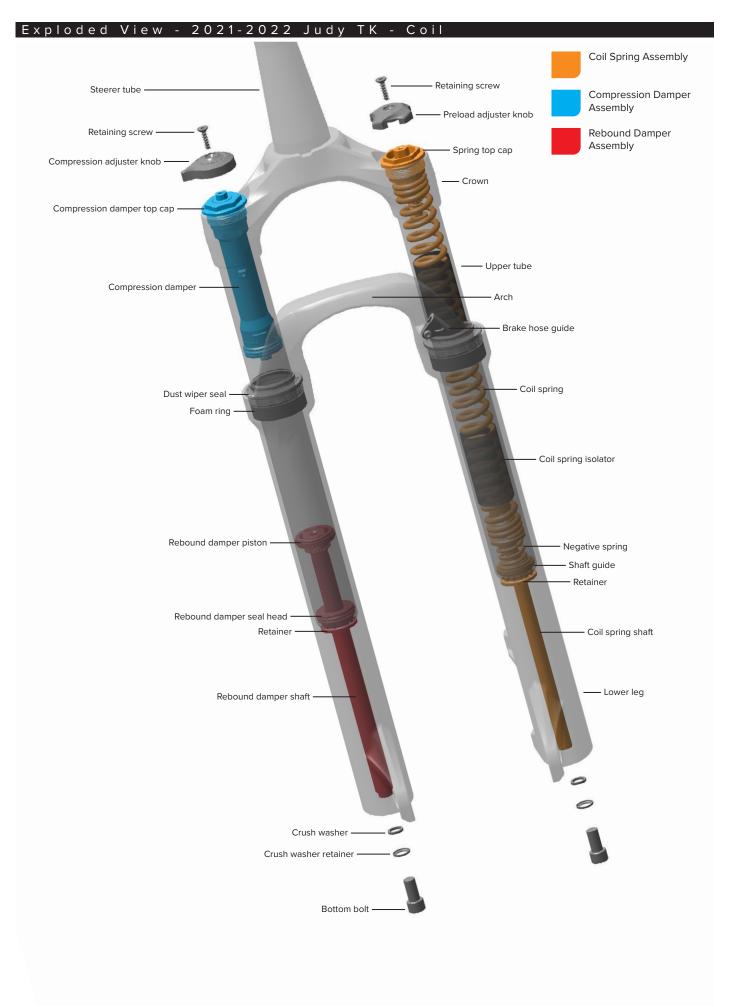
 $^{^*\}mbox{Oil}$ Height - Measure from the top of the crown (above the upper tube) down to the oil.

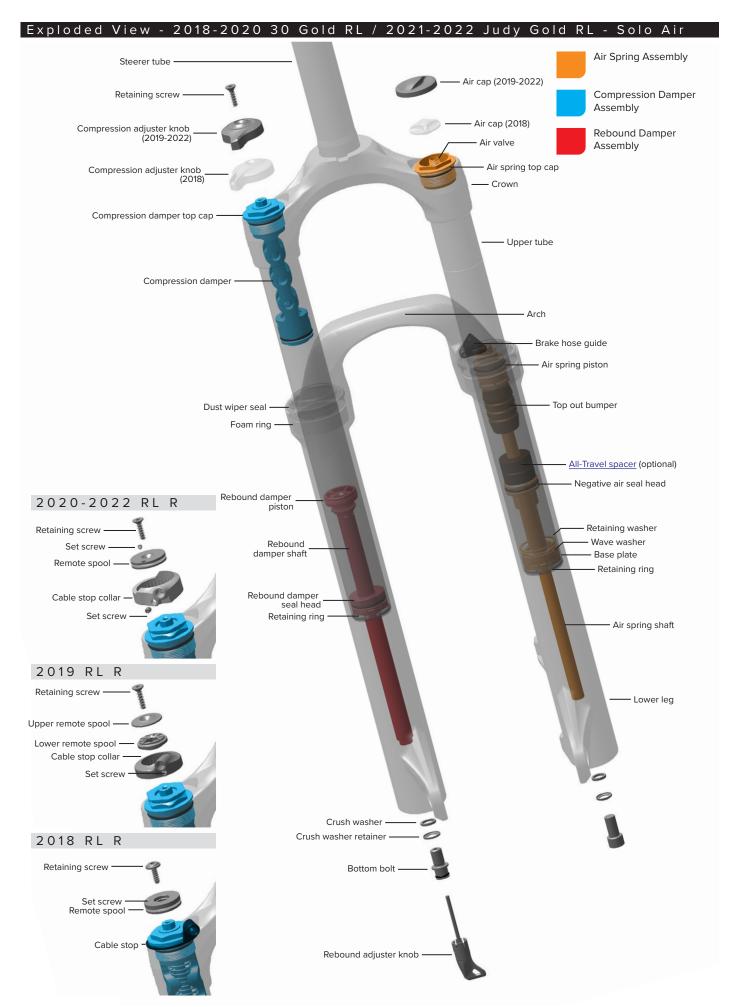
[†]Boost (15 mm x 110 mm)

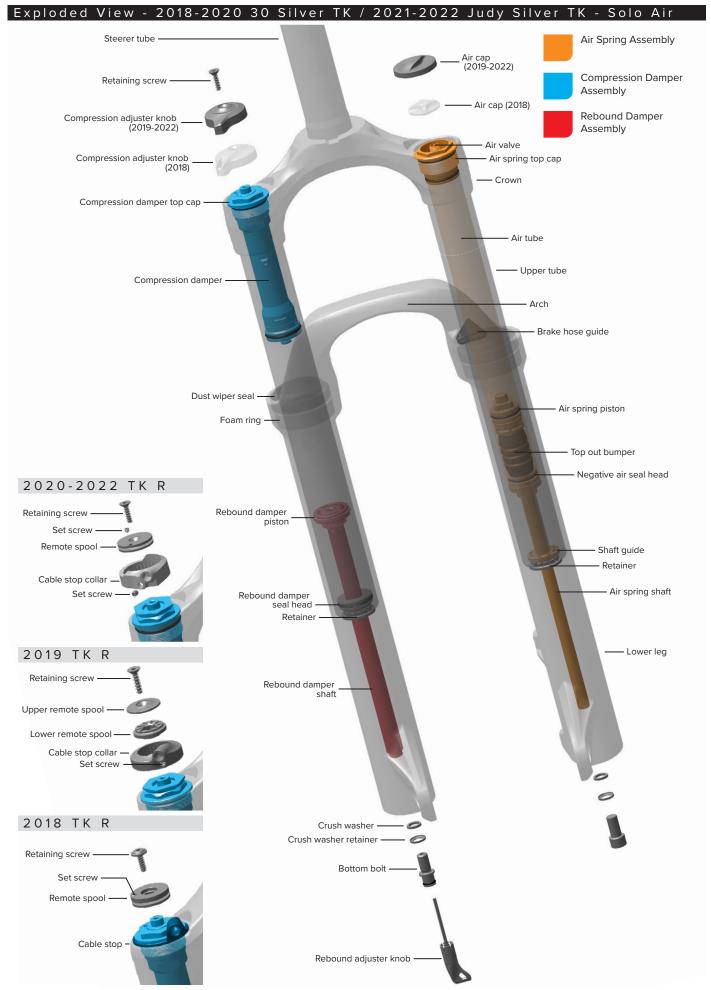
 $^{^{\}ddagger}\!Apply$ grease (PM600 or SRAM Butter) to the air piston in addition to suspension oil.

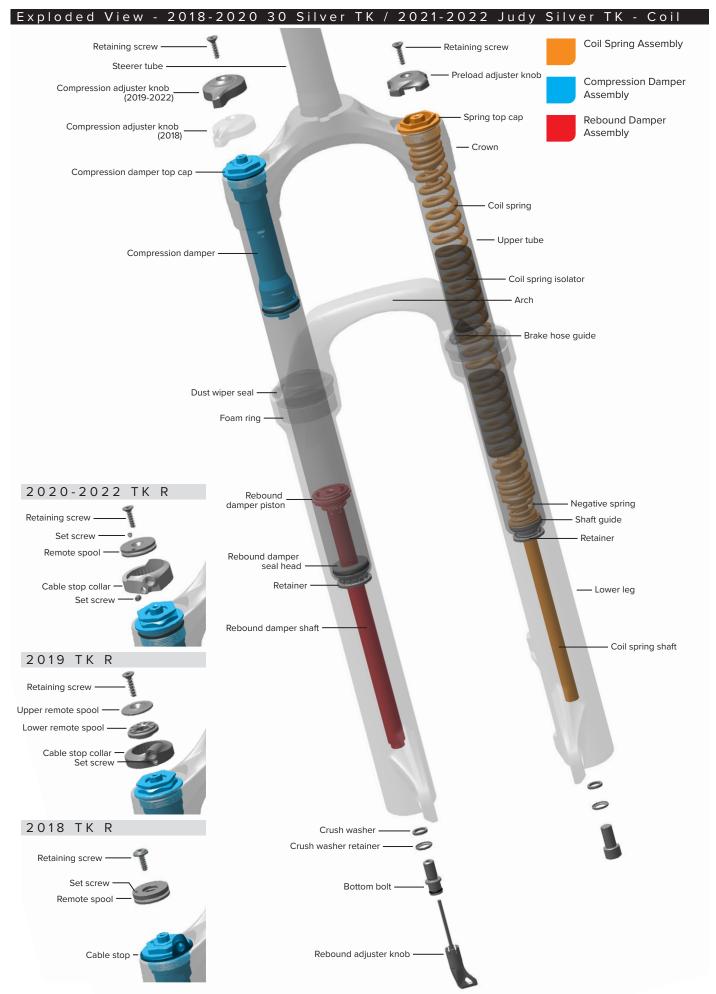


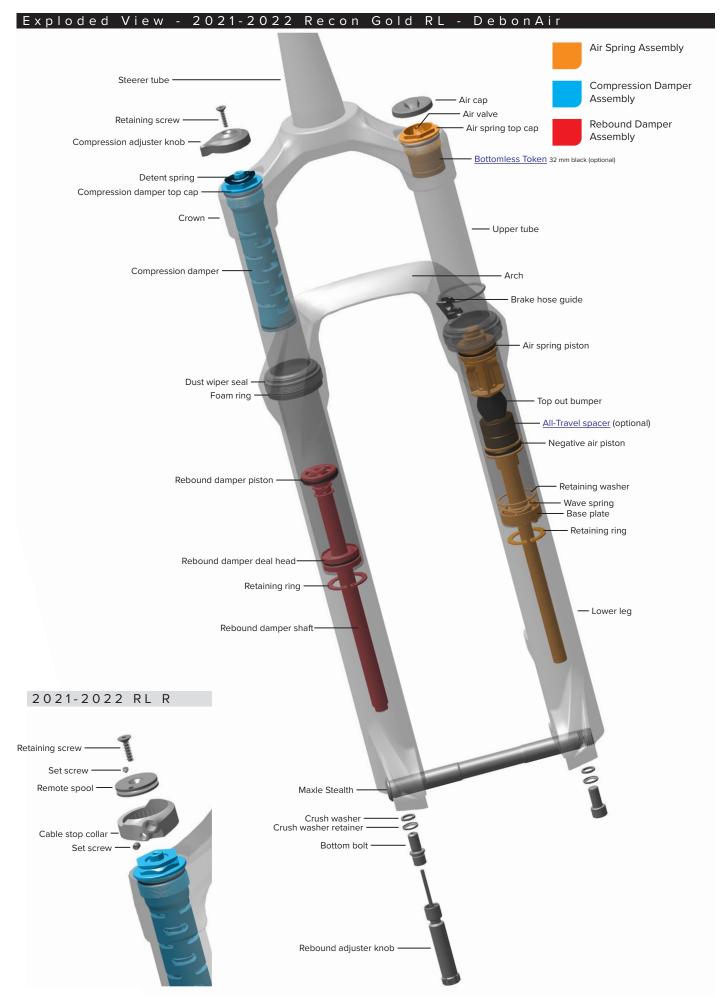


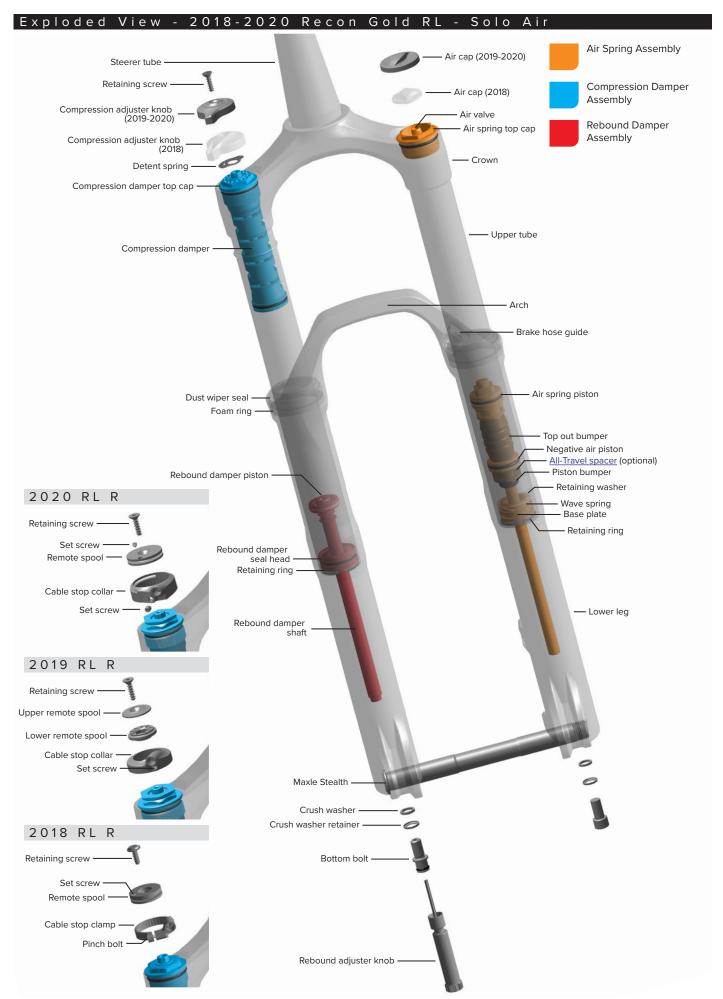


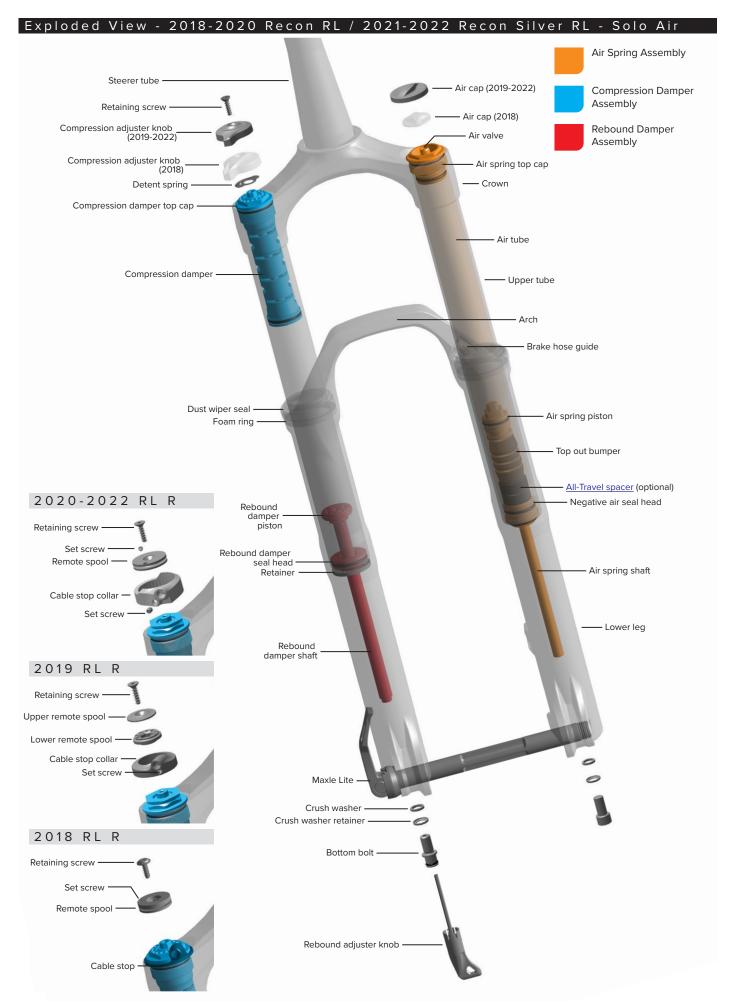


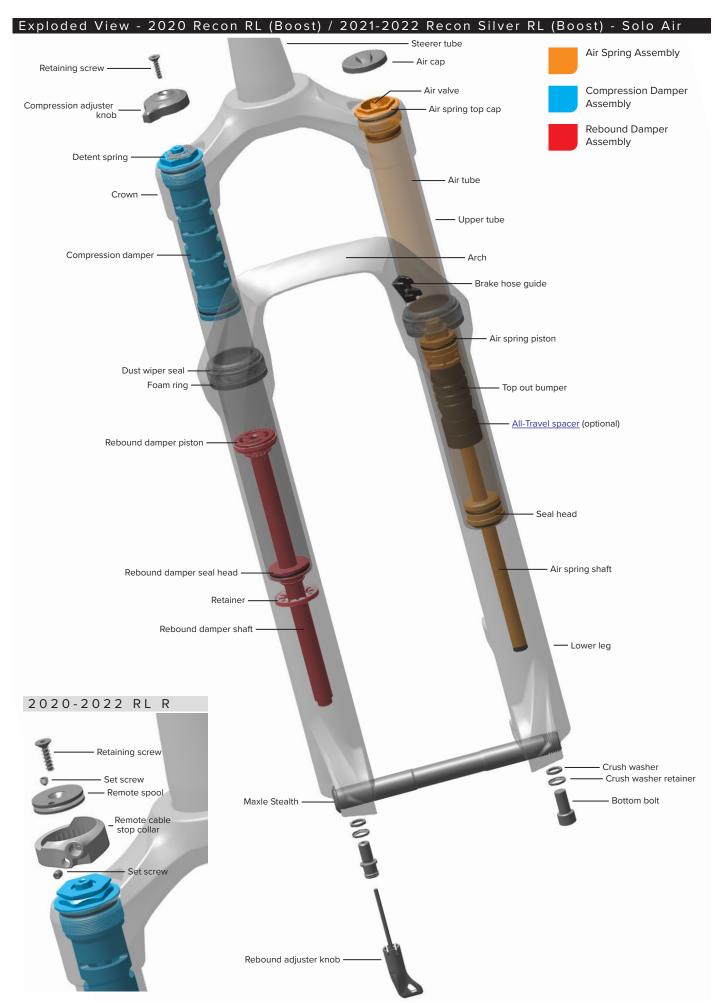


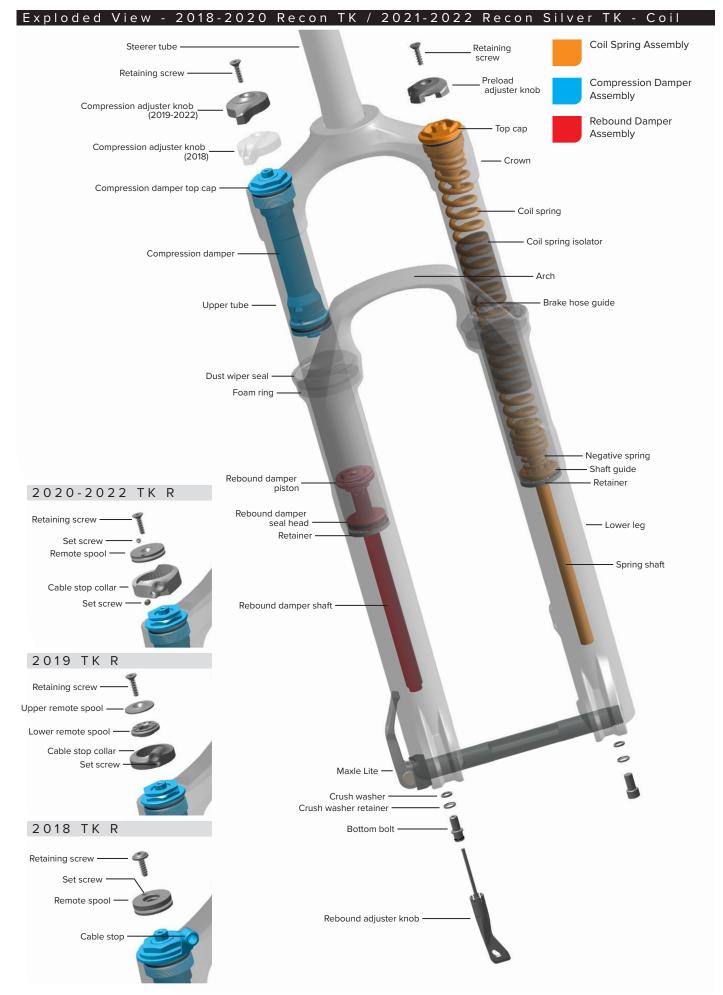


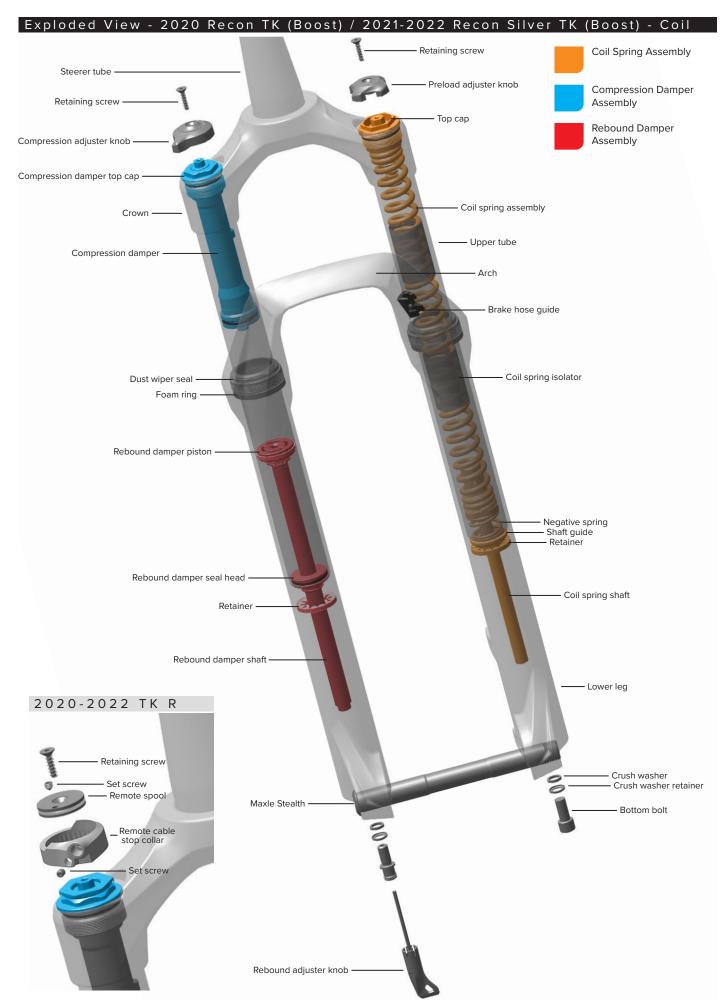












50/200 Hour Service Lower Leg Removal

Solo Air / DebonAir: Remove the air valve cap.





2

Solo Air / DebonAir: Depress the Schrader valve and release all air pressure.

⚠CAUTION - EYE HAZARD

Verify all pressure is removed from the fork before proceeding. Failure to do so can result in injury and/or damage to the fork. Wear safety glasses.



Turn the rebound adjuster knob counter-clockwise until it stops. This is the full open/fast rebound setting.

Remove the rebound adjuster knob.









Place an oil pan beneath the fork to catch the draining oil.

Loosen both bottom bolts 3 to 4 turns.





Insert a 5 mm hex wrench into each bottom bolt head and strike the wrench to dislodge the shafts from the lower leg. The bolt head should contact the bottom of the lower leg.

Remove each bottom bolt. Clean each bolt and set them aside.









Firmly pull the lower leg downward until oil begins to drain. Continue pulling downward to remove the lower leg.

If the lower leg does not slide off of the upper tube or if oil does not drain from either side, the press fit of the shaft(s) into the lower leg may still be engaged. Reinstall the bottom bolts 2 to 3 turns and repeat the previous step.

NOTICE

Do not strike the fork arch with any tool when removing the lower leg as this could damage the lower leg.





50 Hour Service Continue the 50 Hour Service with Lower Leg Service.

200 Hour Service Continue the 200 Hour Service with Lower Leg Seal Service.



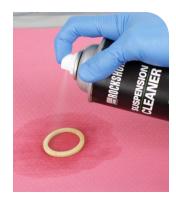
Remove the foam rings.





2 Clean the foam rings.

Replace the foam rings if worn, damaged, or excessively contaminated.









3 Soak the foam rings in suspension oil.



Remove the dust wiper outer springs and clean the inside and outside of the lower leg.

Clean the wiper seals.









Install the foam rings under the wiper seals.

Confirm the foam rings are installed evenly in the space under the wiper seals and do not protrude over the bushings.





Install the wiper springs.

Apply SRAM Butter grease to the inner surfaces of the wiper seals.





50 Hour Service Continue the 200 Hour Service with Lower Leg Installation.

Remove and discard the foam rings.

Remove the outer wire springs from the dust wiper seals.





Stabilize the lower leg on a bench top. Place the tip of a downhill $% \left\{ \left(1\right) \right\} =\left\{ \left(1\right) \right\} =$ tire lever under the wiper seal. Press down on the downhill tire lever handle to remove the seal.

Repeat on the other side. Discard the wiper seals.

NOTICE

Keep the lower leg stable. Do not allow the lower leg to twist in opposite directions, compress toward each other, or be pulled apart. This will damage the lower leg.





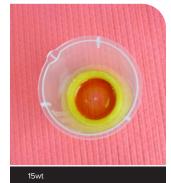


Clean the inside and outside of the lower leg.











Remove the outer wire spring from each new seal and set them aside.



6 Insert the narrow end of a new seal into the recessed end of the RockShox Dust Seal Installation tool.

Judy / 30: 28 mm / 30 mm Dust Seal Installation Tool

Recon: 32 mm Dust Seal Installation Tool

NOTICE

Recon: If the RockShox x Abbey Bike Tools installation tool is used, confirm the 32 mm installation puck is tightened hand tight on the installation tool handle to avoid damage to the installation puck during use.





Abbey Bike Tools 32 mm Dust Seal Installation Tool





7

Stabilize the lower leg on a bench top. Hold the lower leg steady and press the seal into the lower leg until the top of the seal is flush with the top of the lower leg.

Repeat on the other side.

NOTICE

Only press the seal into the lower leg until it is flush with the top surface of the lower leg. Pressing the wiper seal below the top surface of the lower leg will compress the foam rings.



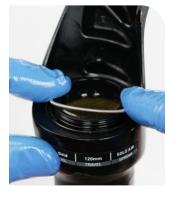






nstall the outer wire springs.

Apply SRAM Butter grease to the inner surfaces of the wiper seals.





200 Hour Service Air Spring Removal and Service - Gold

MARNING- EYE HAZARD

Verify all pressure is removed from the fork before proceeding. Depress the Schrader valve again to remove any remaining air pressure. Failure to do so can result in injury and/or damage to the fork.

NOTICE

Inspect each part for scratches. Do not scratch any sealing surfaces when servicing your suspension. Scratches can cause leaks.

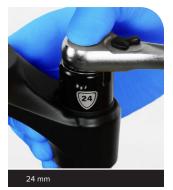
When replacing seals and o-rings, use your fingers or a pick to remove the seal or o-ring. Spray isopropyl alcohol on each part and clean with a clean lint-free shop towel.

Apply Liquid-O-Ring PM600 or SRAM Butter grease to the new seals and o-rings. If a brush is used to apply grease, confirm there are no loose bristles in the grease or on the part.





Remove the air spring top cap.
Clean the upper tube threads.





Push the air shaft into the upper tube to prevent it from getting scratched while removing the retaining ring.







3 (A): Place the tips of large retaining ring pliers into the eyelets of the retaining ring. Press firmly on the pliers to push the base plate into the upper tube enough to compress and remove the retaining ring. Remove the retaining ring. Use your finger to guide the retaining ring over the air spring shaft.





(B): Push the seal head tab into the upper tube and under the retaining ring. Place the tips of large retaining ring pliers into the eyelets of the retaining ring. Remove the retaining ring. Use your finger to guide the retaining ring over the air spring shaft.

NOTICE

Do not scratch the air spring shaft. Scratches on the air shaft will allow air to bypass the seal head into the lower leg, resulting in reduced spring performance.











Thread the shaft bolt into the end of the air spring shaft and pull the shaft out to full extension.

Remove the bolt.





Firmly pull on the air shaft to remove the air spring assembly from the upper tube.

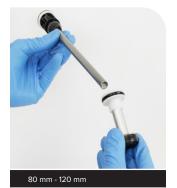






80 mm - 120 mm: Remove the seal head base plate assembly, All-Travel spacer if installed (not pictured), and the top out bumper.

Clean and inspect the shaft for damage.





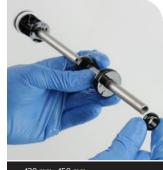
130 mm - 150 mm: Remove the base plate, wave spring, retaining washer, seal head bumper, All-Travel spacer if installed (not pictured), floating seal head, and top out bumper.

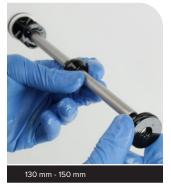
Clean and inspect the shaft for damage.

NOTICE

Scratches on the air spring shaft can cause air to leak. If a scratch is visible the air spring assembly may need to be replaced.









7

Remove and discard the positive air piston o-ring.

Apply grease to a new o-ring and install it.

NOTICE

Do not scratch the air piston. Scratches will cause air to leak.



8 Remove the inner and outer o-ring seals from the seal head and discard them.

Clean the seal head.

NOTICE

Do not scratch the seal head. Scratches will cause air to leak.











Apply grease to new inner and outer o-ring seals and install them.

80 mm - 120 mm: Apply grease to the new inner o-ring and insert it into the inner gland. Apply grease to the ball end of a clean 10 mm hex wrench.

Insert the ball end of the wrench into the base plate and stop just below the inner o-ring gland of the seal head.

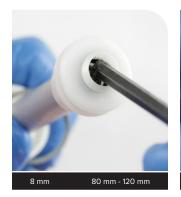
Apply grease to the ball end of a clean 8 mm hex wrench and use it to push the inner o-ring into the gland using the 10 mm hex wrench to guide the o-ring into the gland.



















Clean the inside and outside of the upper tube.

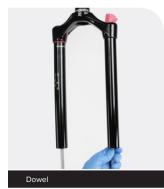
Inspect the inside and outside of the upper tube for damage.

NOTICE

Scratches on the inside surface of the upper tube can cause air to leak. If an internal scratch is visible, the crown steerer upper tube assembly may need to be replaced.







All-Travel Spacer Configurations (optional)

To increase or decrease the travel of your RockShox fork, an All-Travel spacer can be installed or removed. For example, to increase travel from a maximum of 130 mm of travel to a maximum of 150 mm of travel, the 20 mm All-Travel spacer must be removed from the air spring assembly.

If travel is changed from 80 mm, 100 mm, or 120mm to 130 mm, 140 mm, or 150 mm, and vice versa, the air spring must be replaced with the appropriate length air spring assembly in addition to the appropriate length All-Travel spacer.

Use the table and images below to determine which All-Travel spacer and air spring assembly can be used with each fork travel option.

 $Refer to the RockShox Spare Parts \ Catalog \ at \ \underline{www.sram.com/service} \ for \ available \ air \ springs \ and \ All-Travel \ spacer \ kits.$

For part ordering information, please contact your local SRAM distributor or dealer.

NOTICE

Do not install All-Travel spacers larger than the largest specified spacer for your fork.

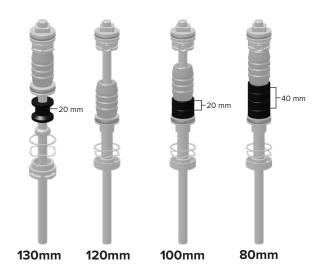
Do not install an air spring assembly that exceeds the maximum travel specified for your fork.

All-Travel Spacers - Judy Gold, 30 Gold, Recon Gold - Solo Air

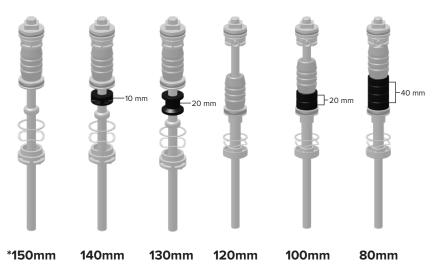
		Wheel Size				
		26"	27.5"	27.5" Boost	29"	29" Boost
Fork Model	Travel			All-Travel Spacer		
	80 mm	20 mm	40 mm	40 mm	40 mm	40 mm
2018-2022 Judy Gold	100 mm	No Spacer	20 mm	20 mm	20 mm	20 mm
July Colu	120 mm	-	No Spacer	No Spacer	No Spacer	No Spacer
	80 mm	20 mm	40 mm	-	40 mm	-
2018-2020 30 Gold	100 mm	No Spacer	20 mm	-	20 mm	-
35 33.4	120 mm	-	No Spacer	-	No Spacer	-
	80 mm	-	40 mm	40 mm	40 mm	40 mm
	100 mm	-	20 mm	20 mm	20 mm	20 mm
2018-2020	120 mm	-	No Spacer	No Spacer	No Spacer	No Spacer
Recon Gold	130 mm	-	20 mm	20 mm	20 mm	20 mm
	140 mm	-	-	10 mm	-	10 mm
	150 mm	-	-	No Spacer	-	-

2018-2020 30 Gold - 26"
2021 Judy Gold - 26"
2018-2022 Judy Gold - 27.5", 29"
2018-2020 30 Gold - 27.5", 29"

2018-2020 Recon Gold - 27.5", 29"



2018-2020 Recon Gold - *27.5" Boost, 29" Boost



Bottomless Tokens (optional) - 2021-2022 Recon Gold

Bottomless Tokens can be added to, or removed from, the DebonAir top cap to fine-tune the spring curve and bottom out feel. Use the table below to help determine the number of Bottomless Tokens that can be used with each fork travel option. If fork travel is changed from stock, it may be necessary to add or remove Bottomless Tokens.

Refer to the RockShox Spare Parts Catalog at www.sram.com/service for available air spring, All-Travel spacer, and Bottomless Token kits.

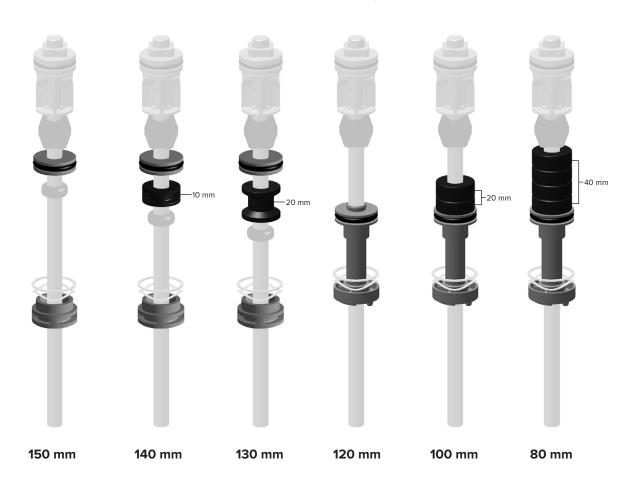
For part ordering information, please contact your local SRAM distributor or dealer.

All-Travel Spacers and Bottomless Tokens - 2021-2022 Recon Gold - DebonAir

27.5" Boost & 29" Boost					
Fork Travel (mm)	All-Travel Spacer (mm)	Air Spring Assembly (mm)	Bottomless Tokens Factory Installed	Bottomless Tokens Maximum	
80	40				
100	20	80 - 120		2	
120	-				
130	20		0	2	
140	10	130 - 150			
150	-				

Air Spring and All-Travel Spacer Configurations - 2021-2022 Recon Gold

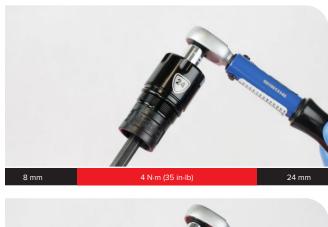
2021-2022 Recon Gold - 27.5" Boost, 29" Boost



Bottomless Tokens Installation (optional) - 2021-2022 Recon Gold - DebonAir

Bottomless Tokens reduce air volume and create greater ramp at the end of the fork's travel. Add or remove Tokens to tune your fork's bottomless feel. See <u>Air Spring Travel Change and Bottomless Tokens</u> for the maximum number of Tokens for your fork.

Thread a Bottomless Token into another Bottomless Token, or into the the bottom of the top cap, and tighten.









Install the top out bumper onto the shaft. Note: 2021-2022 Recon Gold top out bumper pictured.



3 Apply a liberal amount of grease to the air spring shaft.



4

All-Travel: Refer to <u>Air Spring Travel Change and Bottomless Tokens</u> for spacer configurations.

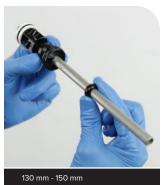
80~mm - 120~mm: Install the All-Travel spacer (optional) and seal head base plate assembly onto the air shaft.





130 mm - 150 mm: Install the seal head, All-Travel spacer (optional), and the seal head bumper.

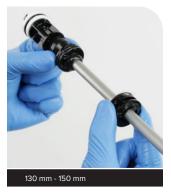




5

130 mm - 150 mm: Install the retaining washer, a new wave spring, and the base plate, in that order, onto the air shaft.

Slide all the parts to the air piston until they stop.





6

Insert the air spring assembly into the upper tube. Firmly push the air piston into the upper tube.

Position the flat retaining washer (A) into the upper tube, followed by the wavy washer (B).

Use your fingers to firmly press the seal head into the upper tube until it stops.

This procedure is the same for all fork travel configurations.









Air Spring Installation - Gold





Retaining rings have a sharper edged side and a rounder edged side. Installing retaining rings with the sharper edged side facing the tool will allow for easier installation and removal.

Guide the retaining ring with your finger to prevent scratching the air shaft.

Place the tips of the retaining ring pliers into the eyelets of the retaining ring, then use the pliers to push the seal head into the upper tube while installing the retaining ring into the groove.

Confirm the retaining ring is properly seated in the retaining ring groove by using the retaining ring pliers to rotate the retaining ring and seal head back and forth a few times.

Thread a bottom bolt into the shaft, then firmly pull the air shaft out.

NOTICE

Do not scratch the air spring shaft. Scratches on the air shaft will allow air to bypass the seal head into the lower leg, resulting in reduced spring performance.

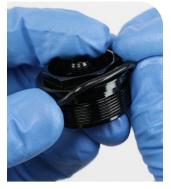








9 Remove the top cap o-ring and discard it. Apply grease to a new o-ring and install it.





Inject or pour suspension oil into the air spring upper tube.

	Oil Maight (ut)	Air Spring	
	Oil Weight (wt)	Volume (mL)	
Judy Gold			
30 Gold	5	2	
Recon Gold			



Install the air spring top cap and tighten it. Press down firmly when tightening the top cap.





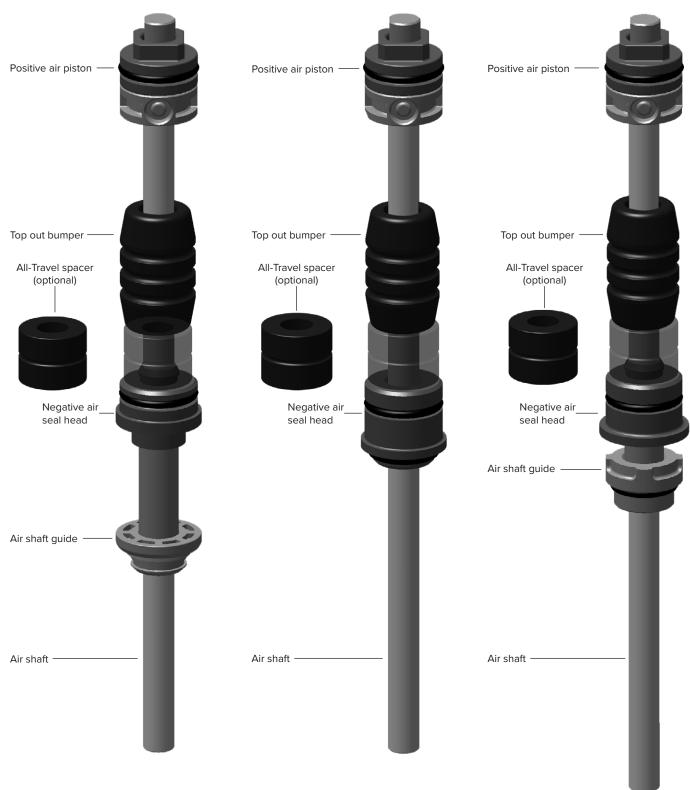
200 Hour Service Continue the 200 Hour Service with Damper Service - Judy Gold, 30 Gold, Recon Gold.

Exploded View

Judy Silver 2018-2022 27.5" Boost, 29" Boost (120 mm-80 mm)

> 30 Silver 2018-2020 26", 27.5", 29" (120 mm-80 mm)

Recon Silver RL 2018-2022 27.5", 29" (140 mm-80 mm) 2018-2019 27.5" Boost, 29" Boost (150 mm-130 mm) 2020-2022 27.5" Boost, 29" Boost (150 mm-80 mm) Recon Silver RL 2018-2019 27.5" Boost, 29" Boost (120 mm-80 mm)



MARNING- EYE HAZARD

Verify all pressure is removed from the fork before proceeding. Depress the Schrader valve again to remove any remaining air pressure. Failure to do so can result in injury and/or damage to the fork.

NOTICE

Inspect each part for scratches. Do not scratch any sealing surfaces when servicing your suspension. Scratches can cause leaks.

When replacing seals and o-rings, use your fingers or a pick to remove the seal or o-ring. Spray isopropyl alcohol on each part and clean with a clean lint-free shop towel.

Apply Liquid-O-Ring PM600 or SRAM Butter grease to the new seals and o-rings. If a brush is used to apply grease, confirm there are no loose bristles in the grease or on the part.







Unthread the air spring top cap from the upper tube.

The air spring tube is attached to the top cap. Remove the top cap, air tube and air spring assembly from the upper tube.

Clean the upper tube threads.





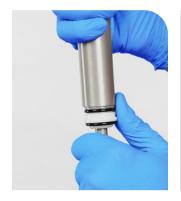
Remove the top cap.







Remove the air spring assembly from the air tube.





Clean the inside and outside of the tube and check for scratches.

NOTICE

Do not scratch the inside surface of the air tube. Scratches will cause air to leak. $% \label{eq:controller}$



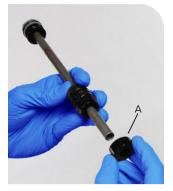


Remove the seal head, All-Travel spacer (A) if installed, and the top out bumper. Clean the air spring shaft and inspect it for scratches.

Air spring internals vary by fork and travel. Refer to <u>Air Spring Service - Judy Silver, 30 Silver, Recon Silver RL</u> for reference.









Remove and discard the air piston o-ring.

Apply grease to a new o-ring and install it.

NOTICE

Do not scratch the air piston. Scratches will cause air to leak.





7

Remove the outer seal head o-ring and inner quad ring seal and discard them.

Clean the seal head.

NOTICE

Do not scratch the seal head. Scratches will cause air to leak.









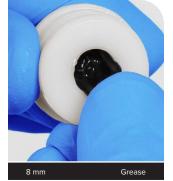
Apply grease to the ball end of a clean 8 mm hex wrench. Insert the ball end of the wrench into the seal head and stop just below the inner seal gland.

Apply grease to the new inner quad ring seal and insert it into the inner gland.

Use your finger to push the seal into the gland and use the ball end of the 8 mm hex wrench to guide the seal into the gland.













Apply grease to the new outer o-ring and install it.

Apply a liberal amount of grease to the inner seal.

All-Travel Spacer Configurations (optional) - Silver

To increase or decrease the travel in your RockShox Judy Silver, 30 Silver, or Recon Silver, an All-Travel spacer can be installed or removed. For example, to increase travel from a maximum of 80 mm of travel to a maximum of 120 mm of travel, the 40 mm All-Travel spacer must be removed from the air spring assembly. Use the table and images below to determine which All-Travel spacer is used for each fork travel option.

Refer to the RockShox Spare Parts Catalog at www.sram.com/service for available air springs and All-Travel spacer kits.

For part ordering information, please contact your local SRAM distributor or dealer.

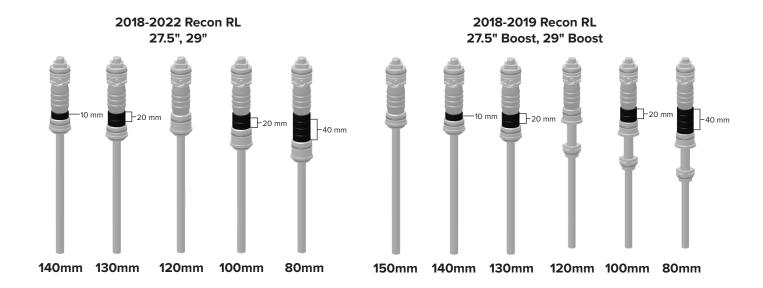
NOTICE

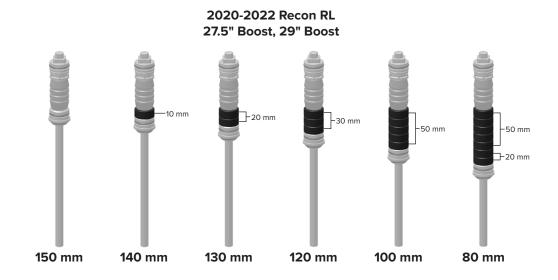
Do not install All-Travel spacers larger than the largest specified spacer for your fork.

Do not install a spring assembly that exceeds the maximum travel specified for your fork.

			Wheel Size				
			26"	27.5"	27.5" Boost	29"	29" Boost
Fork Model	Travel	Year			All-Travel Spacer		
	80 mm	2018-2020	-	-	40 mm	-	40 mm
	100 mm		-	-	20 mm	-	20 mm
	120 mm		-	-	No Spacer	-	No Spacer
Judy Silver	80 mm	2021	20 mm	40 mm	40 mm	40 mm	40 mm
J. Ve.	100 mm		No Spacer	20 mm	20 mm	20 mm	20 mm
	120 mm		-	No Spacer	No Spacer	No Spacer	No Spacer
	130 mm		-	-	No Spacer	-	No Spacer
	80 mm	2018-2020	20 mm	40 mm	-	40 mm	-
30 Silver	100 mm		No Spacer	20 mm	-	20 mm	-
	120 mm		-	No Spacer	-	No Spacer	-
	80 mm	2018-2019	-	40	40 mm	40 mm	
		2020-2022	-	40 mm	50 mm & 20 mm	40 mm	50 mm & 20 mm
	100 mm	2018-2019	-	20	20 mm	20	20 mm
		2020-2022	-	20 mm	50 mm	20 mm	50 mm
Recon Silver RL	120 mm	2018-2019	-	N. 6	No Spacer	No Spacer	No Spacer
		2020-2022	-	No Spacer	30 mm		30 mm
	130 mm	2018-2022	-	20 mm	20 mm	20 mm	20 mm
	140 mm		-	10 mm	10 mm	10 mm	10 mm
	150 mm		-	No Spacer	No Spacer	No Spacer	No Spacer







NOTICE

Inspect each part for scratches. Do not scratch any sealing surfaces when servicing your suspension. Scratches can cause leaks.

When replacing seals and o-rings, use your fingers or a pick to remove the seal or o-ring. Spray isopropyl alcohol on each part and clean with a clean lint-free shop towel.

Apply Liquid-O-Ring PM600 or SRAM Butter grease to the new seals and o-rings. If a brush is used to apply grease, confirm there are no loose bristles in the grease or on the part.







Apply grease to the air shaft.

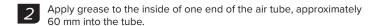
Install the top out bumper, All-Travel spacer (A) if originally equipped or added if travel is reduced, and the negative air assembly onto the air

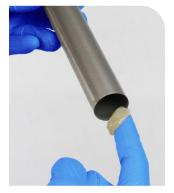
















Insert the air spring assembly into the greased end of the air tube.





Push the air seal head into the air tube until it is firmly seated.





Remove the air top cap o-rings.





Apply grease to the new o-rings and install them.

NOTICE

Do not scratch the top cap. Scratches will cause air to leak.



Inject or pour RockShox suspension oil into the air spring tube.

		Oil Maight (ut)	Air Spring	
		Oil Weight (wt)	Volume (mL)	
	Judy Silver			
	30 Silver	5	2	
	Recon Silver RL			



Install the air top cap into the air tube.

Apply a small amount of grease to the top cap threads.





Insert the air assembly, shaft first, into the top of the upper tube.

Guide the air shaft through the shaft guide in the bottom of the upper tube.





Thread the top cap into the upper tube and tighten it. Press down firmly when tightening the top cap.



200 Hour Service Continue the 200 Hour Service with Damper Service - Judy Silver, 30 Silver, Recon Silver RL, Recon Silver TK.

Coil Spring Service - 30 Silver, Judy Silver, Recon Silver TK

200 Hour Service Coil Spring Removal and Service

Remove the preload adjuster knob screw.
Remove the knob.

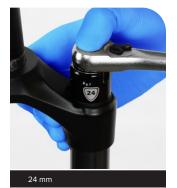




Press down firmly and squarely on the socket wrench and unthread the top cap.

NOTICE

To avoid damage to the top cap hex, use a socket with a flat sharp edged surface. File the edge of the 24 mm socket attachment flat as needed.





Remove the coil spring assembly.

Remove the top cap from the coil spring.



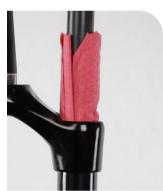












Remove the o-ring from the top cap.

Apply grease to the new o-ring and install it.

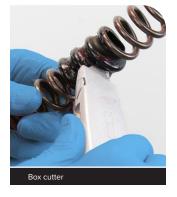




Cut and remove the spring isolators from the spring.

MARNING

To avoid injury, cut in the direction away from your body keeping fingers out of the cutting line.



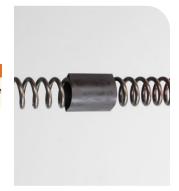


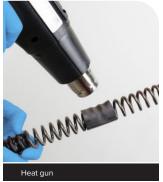


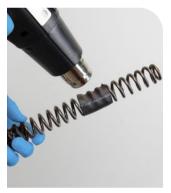
Install the new spring isolators in the same locations on the spring. Position a new spring isolator onto the spring. Use a heat gun to apply heat to the isolator evenly side to side, while slowly rotating the spring until the isolator shrinks onto the spring uniformly.

MARNING

To avoid skin burns, allow the spring and spring isolator to cool before continuing.







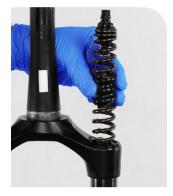




Apply a liberal amount of grease to the coil spring.



Insert the coil spring assembly into the upper tube.





Install the top cap onto the spring assembly.





Push down firmly and squarely and thread the top cap into the upper tube. Tighten the top cap.

NOTICE

To avoid damage to the top cap hex, use a socket with a flat sharp edged surface. File the edge of the 24 mm socket attachment flat as needed.



Install the preload adjuster knob. Install the retaining screw and tighten it.





200 Hour Service Continue the 200 Hour Service with <u>Damper Service - Judy Silver, 30 Silver, Recon Silver RL, Recon Silver TK.</u>

200 Hour Service Damper Removal

NOTICE

Inspect each part for scratches. Do not scratch any sealing surfaces when servicing your suspension. Scratches can cause leaks.

When replacing seals and o-rings, use your fingers or a pick to remove the seal or o-ring. Spray isopropyl alcohol on each part and clean with a clean lint-free shop towel.

Apply Liquid-O-Ring PM600 or SRAM Butter grease to the new seals and o-rings. If a brush is used to apply grease, confirm there are no loose bristles in the grease or on the part.







Crown Adjust - Judy Gold RL / 30 Gold RL / Recon Gold RL: Turn the compression adjuster knob counter-clockwise, to the full open position, until it stops.

Remove the compression knob retaining screw.

Remove the knob.









Crown Adjust - Recon Gold RL: Remove the detent spring.







2018 30 Gold RL R 2.5 mm





Remote - 2018 Recon Gold RL R: Loosen the remote cable stop clamp pinch bolt and remove the clamp.











Loosen the set screw and remove the remote cable stop collar.





Remove the lower remote spool.







Remote - 2020-2022 Judy Gold RL R / 2020 30 Gold RL R / 2020-2022 Recon Gold RL R: Loosen the set screw and remove the remote cable stop collar.









Remove the retaining screw and remove the remote spool.





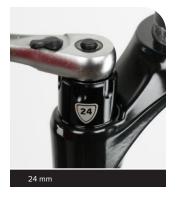


Unthread the compression damper top cap. Press down firmly when loosening the top cap.

Remove the compression damper by pulling up firmly and slowly while gently rotating the damper in a circular motion. When the damper o-ring contacts the upper threads, twist the damper counter-clockwise to unthread the o-ring from the upper tube threads.

NOTICE

Do not force the damper out of the upper tube if there is resistance. This can cause separation of the piston from the damper tube.







Remote - 2018 30 Gold RL R: Remove the remote cable stop from the damper.





Remove the fork from the work stand and pour the suspension oil into an oil pan.



Clamp the fork into the work stand and push the rebound damper shaft into the upper tube to protect it while removing the retaining ring.

Remove the rebound damper seal head retaininer ring.

NOTICE

Do not scratch the rebound damper shaft. Scratches will allow oil to leak into the lower leg, resulting in reduced damping performance.





Thread the hollow bottom bolt onto the rebound damper shaft and pull the shaft out until it stops.

Remove the bolt.











9 Clean the inside and outside of the upper tube and inspect it for scratches.

NOTICE

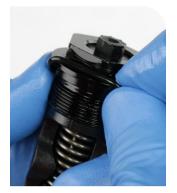
Scratches on the inside surface of the upper tube can cause oil to leak. If an internal scratch is visible, the crown steerer upper tube assembly may need to be replaced.







Remove the compression damper top cap and piston o-rings. Apply grease to the new o-rings and install them.









Remove the seal head.

Clean the damper shaft and inspect it for scratches.

NOTICE

Scratches on the shaft can cause oil to leak. If a scratch is visible, the rebound damper may need to be replaced.



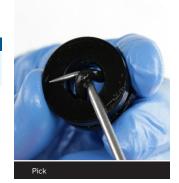


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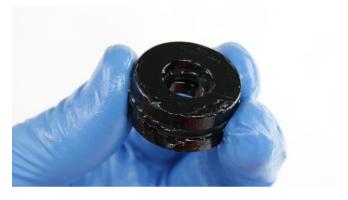
Remove the inner and outer seal head o-rings and discard them. Apply grease to the new o-rings and install them.

NOTICE

When using a pick to remove o-rings, do not scratch the seal head. Scratches will cause oil to leak.







Remove the rebound damper piston glide ring and discard it. Install a new glide ring.















Insert the rebound damper and seal head into the upper tube.

Push the seal head into the upper tube until the retaining ring groove





Push the rebound damper into the upper tube and thread the bottom bolt into the shaft.

Retaining rings have a sharper-edged side and a rounder-edged side. Installing retaining rings with the sharper-edged side facing the tool will allow for easier installation and removal.

Install the retaining ring into the upper tube groove.

Confirm the retaining ring is properly seated in the retaining ring groove by using the retaining ring pliers to rotate the retaining ring and seal head back and forth a few times.

NOTICE

Do not scratch the rebound damper shaft. Scratches will allow oil to leak into the lower leg, resulting in reduced damping performance.









Pull the rebound damper shaft out to the fully extended position and remove the bottom bolt.



Pour suspension oil into the upper tube.

NOTICE

Suspension oil volume is critical. Too much oil reduces available travel and can damage the fork. Too little suspension oil decreases damping performance.

	Model	Suspension Oil (wt)	Volume (mL)
Judy Gold (2018-2022)	RL - 27.5" Boost RL - 29" Boost		102
30 Gold	RL - 26"		85
(2018-2020) Judy Gold (2021-2022)	RL - 27.5", 29"	5	102
Recon Gold (2018-2022)	RL - 27.5", 27.5" Boost RL - 29", 29" Boost		130

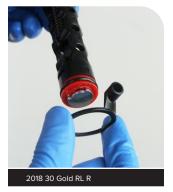


Crown Adjust - Judy Gold RL / 30 Gold RL / Recon Gold RL: Use the compression adjuster knob to open the compression damper valve (A). A closed compression valve will restrict oil flow during installation.





Remote - 2018 30 Gold RL R: Insert the compression damper through the cable stop.





Apply a liberal amount of grease to the compression piston o-ring.





Insert the compression damper into the upper tube. Press down slowly and rotate in a circular motion until the damper is installed.





Remote - 2018 30 Gold RL R: Position the remote cable stop to the forward position.





Thread the top cap into the upper tube and tighten it. Press down firmly when tightening the top cap.





7

 $\mbox{\bf Crown Adjust - Recon Gold RL:}$ Apply a thin layer of grease onto the top cap detents.

Install the detent spring.







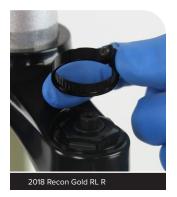


Install and tighten the retaining screw.





Remote - 2018 Recon Gold RL R: Install the remote cable stop clamp onto the top cap with the housing guide in the 6 o'clock position.





Tighten the pinch bolt.

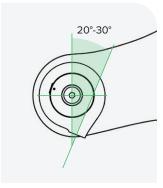


Install the remote spool with the cable set screw in the 7 to 8 o'clock position and tighten the retaining screw.



9b Remote - 2018-2019 Judy Gold RL R / 2019 30 Gold RL R / 2019 Recon Gold RL R: Install the cable stop collar with the housing guide in the 6 o'clock forward position, angled ≈20°-30° degrees from center.





Tighten the set screw.



Install the lower remote spool (A) onto the hex adjuster. Install the upper spool with the alignment indicator dot (B) positioned within the range bracket (C).





Install the spool retaining screw, thread it in and stop when it contacts the upper spool. Do not tighten the screw.



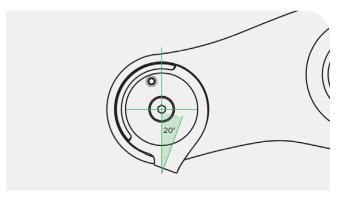
9c

Remote - 2020-2022 Judy Gold RL R / 2020 30 Gold RL R / 2020-2022 Recon Gold RL R: Install the cable stop collar with the housing guide in the forward position 20 degrees from center.

Tighten the set screw finger tight, or to the specified torque. Confirm the cable stop does not feel loose or have any free play.

NOTICE

To avoid permanent damage to the set screw threads, do not overtighten the set screw. $\,$

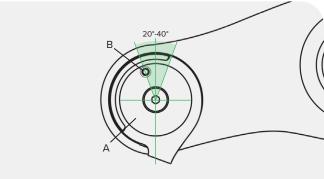






Install the remote spool (A) onto the hex adjuster with the cable set screw (B) 20-40 degrees from the edge of the cable stop groove, towards the front of the crown.

Install and tighten the retaining screw.











Consult the applicable remote user manual at www.sram.com/en/rockshox/products/remotes for cable and remote installation instructions.



200 Hour Service Continue the 200 Hour Service with Lower Leg Installation.

200 Hour Service Damper Removal

Service procedures are the same for Motion Control (RL) and Turnkey (TK) dampers.

NOTICE

Inspect each part for scratches. Do not scratch any sealing surfaces when servicing your suspension. Scratches can cause leaks.

When replacing seals and o-rings, use your fingers or a pick to remove the seal or o-ring. Spray isopropyl alcohol on each part and clean with a clean lint-free shop towel.

Apply Liquid-O-Ring PM600 or SRAM Butter grease to the new seals and o-rings. If a brush is used to apply grease, confirm there are no loose bristles in the grease or on the part.







Crown Adjust - Judy Silver TK / 30 Silver TK / Recon Silver RL / Recon Silver TK: Turn the compression adjuster knob to the full open position.

Remove the compression knob retaining screw.

Remove the knob.









Recon Silver RL: Remove the detent spring.









Remote - 2019 Judy Silver TK R / 2019 30 Silver TK R / 2019 Recon RL R / 2019 Recon TK R: Remove the retaining screw and remove the upper remote spool.





Loosen the set screw and remove the remote cable stop collar.





Remove the lower remote spool.















Remove the retaining screw and remove the remote spool.





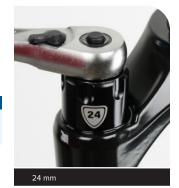
3

Unthread the compression damper top cap. Press down firmly when loosening the top cap.

Remove the compression damper by pulling up firmly and slowly while gently rotating the damper in a circular motion. When the damper o-ring contacts the upper threads, twist the damper counter-clockwise to unthread the o-ring from the upper tube threads.

NOTICE

Do not force the damper out of the upper tube if there is resistance. This can cause separation of the piston from the damper tube.















Remove the fork from the work stand and pour the suspension oil into an oil pan.





Clamp the fork into the work stand with the steerer tube oriented downward.

Push the rebound damper shaft into the upper tube and through the shaft guide. The damper will slide through the upper tube and exit through the crown into your hand.

Clean the rebound damper shaft and inspect it for scratches.

NOTICE

Scratches on the shaft can cause oil to leak. If a scratch is visible the rebound damper may need to be replaced.











Carefully remove the seal head retainer with a flat blade screwdriver.

NOTICE

Do not damage the retainer during removal. Damage will prevent it from staying attached when reinstalled. If damaged during removal, the retainer must be replaced.

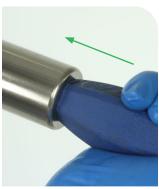






Use a screwdriver handle to firmly push the seal head into the upper tube.





Use a long dowel (15 mm - 17 mm diameter) to push the seal head out of the upper tube through the crown.







9 Clean the inside and outside of the upper tube.
Inspect the inside and outside of the upper tube for scratches.

NOTICE

Scratches on the inside surface of the upper tube can cause air to leak. If an internal scratch is visible, the crown steerer upper tube assembly may need to be replaced.



200 Hour Service Damper Service

Remove the compression damper top cap and piston o-rings. Apply grease to the new o-rings and install them. Apply grease to the top cap threads.





Remove the rebound damper piston glide ring and discard it. Install a new glide ring.





Remove the o-rings from the seal head. Install new o-rings onto the seal head. Apply grease to the new o-rings and seal head.

NOTICE

Do not scratch the sealing surfaces. Scratches cause oil to leak.







Insert the seal head into the upper tube through the crown, and push it down just below the upper tube threads. Use a dowel if needed.

NOTICE

Use care to avoid damaging the outer o-ring.



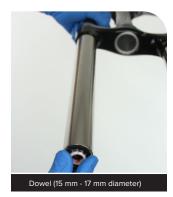


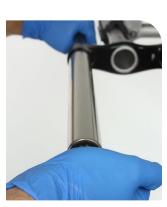
Push the seal head down to the end of the upper tube.





While pushing the dowel down firmly against the seal head to secure it, use the palm of you hand to press the retainer onto the end of the seal head until it snaps into place.





Confirm the retainer is installed securely.



4

Insert a long thin dowel (\leq 10 mm diameter) through the seal head into the upper tube, and through the crown.

The dowel will be used to guide the rebound damper shaft through the seal head as the damper is pushed into the upper tube.

Place the end of the rebound damper onto the end of the dowel and insert the rebound damper shaft into the upper tube.





5

Push the rebound damper piston into the upper tube until the piston is just below the upper tube threads.

Hold the dowel in place and apply light pressure to the rebound damper as it is being inserted into the upper tube.

Use a second dowel (15 mm - 17 mm diameter) to push the damper into the upper tube while guiding it through the seal head with the thin dowel.





Push the damper into the upper tube until it stops.







Pour suspension oil into the upper tube.

NOTICE

Suspension oil volume is critical. Too much oil reduces available travel and can damage the fork. Too little suspension oil decreases damping performance.

	Model	Suspension Oil (wt)	Volume (mL)
Judy Silver (2021-2022)	TK - 26"		100
	TK - 27.5"		123
	TK - 29"		122
Judy Silver (2018-2022)	TK - 27.5" Boost TK - 29" Boost	5	122
30 Silver (2018-2020)	TK - 26"		100
	TK - 27.5"		122
	TK - 29"		123
Recon (2018-2022)	RL - 27.5", 29" (80-120 mm)		118
	RL - 27.5", 29" (130-140 mm)		150
	RL - 27.5" Boost RL - 29" Boost		140
	TK - 27.5", 29"		118
Recon (2020-2022)	TK - 27.5" Boost TK - 29" Boost		140



 $\mbox{\bf RL}$ / $\mbox{\bf TK:}$ Verify the compression valve (A) is in the open position. A closed compression valve will restrict oil flow during installation.





Apply a liberal amount of grease to the compression piston o-ring.



Insert the compression damper into the upper tube. Press down slowly and rotate in a circular motion until the damper is installed.





Remote - 2018 Judy Silver TK R / 2018 30 Silver TK R / 2018 Recon RL R / 2018 Recon TK R: Before installing the compression damper, Install and position the remote cable stop under the compression damper top cap and orient the stop forward. Proceed to step 6.





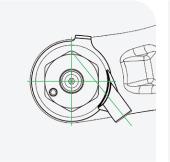
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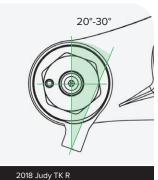
Remote - 2018 30 Silver TK R / 2018 Recon RL R /

2018 Recon TK R: Orient the remote cable stop with the housing guide in the forward 4 o'clock position.

2018 Judy Silver TK R: Orient the remote cable stop with the housing guide in the forward 6 o'clock position, angled \approx 20°-30° degrees from center

Thread the damper top cap into the upper tube.





2018 30 TK R / Recon RL R / Recon TK R





Tighten the top cap.

6

Crown Adjust and 2019-2022 RL R / TK R: Thread the top cap into the upper tube and tighten it to the specified torque. Press down firmly when tightening the top cap.



7

 $\mbox{\bf Crown Adjust}$ - $\mbox{\bf Recon RL}$: Apply a thin layer of grease onto the top cap detents.

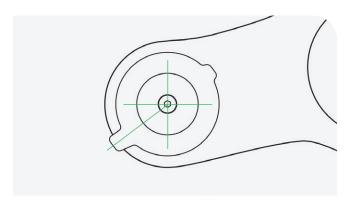
Install the detent spring.





8

Crown Adjust - RL / TK: Install the compression adjuster knob with the tab in the 7-8 o'clock, unlocked position.



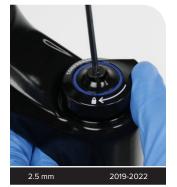




Install and tighten the retaining screw.









Remote - 2018 30 Silver TK R / 2018 Recon RL R / 2018 Recon TK R: Install the remote spool with the cable set screw in the 8 o'clock position and tighten the retaining screw.

2018 Judy Silver TK R: Install the remote spool with the cable set screw in the 9 o'clock postion and tighten the retaining screw.







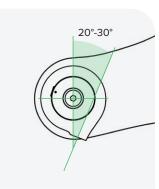




9b Rei

Remote - **2019 RL R / 2019 TK R:** Install the cable stop collar with the housing guide in the 6 o'clock forward position, \approx 20°-30° degrees from center.





Tighten the set screw.



Install the lower remote spool (A) onto the hex adjuster. Install the upper spool with the alignment indicator dot (B) positioned within the range bracket (C).



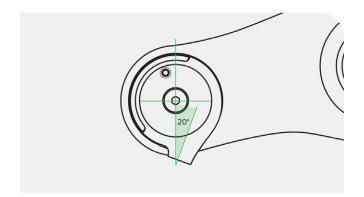


Install the spool retaining screw, thread it in and stop when it contacts the upper spool. Do not tighten the screw.





Remote - 2020-2022 Judy Silver TK R / 2020 30 Silver TK R / 2020-2022 Recon RL R / 2020-2022 Recon TK R: Install the cable stop collar with the housing guide in the forward position 20 degrees from center.



Tighten the set screw finger tight, or to the specified torque. Confirm the cable stop does not feel loose or have any free play.

NOTICE

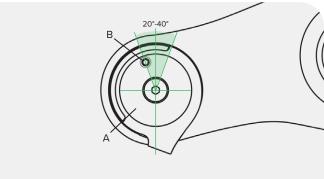
To avoid permanent damage to the set screw threads, do not overtighten the set screw.





Install the remote spool (A) onto the hex adjuster with the cable set screw (B) 20-40 degrees from the edge of the cable stop groove, towards the front of the crown.

Install and tighten the retaining screw.











Consult the applicable remote user manual at www.sram.com/en/rockshox/products/remotes for cable and remote installation instructions.

50/200 Hour Service Lower Leg Installation

Clean the upper tubes.



Install the lower leg assembly onto the upper tubes and slide it just enough to engage the upper bushings with the upper tubes.

NOTICE

Make sure both wiper seals slide onto the tubes without folding the outer lip of either seal.



The inside bottom of the lower leg should not contact the spring or damper shafts. A gap between the shaft ends and the lower leg bolt holes should be visible.







Position the fork at an angle with the bolt holes oriented upward.

Inject suspension oil into each lower leg through the bottom bolt holes.

NOTICE

Do not exceed the recommended oil volume per leg as this can damage the fork. $\,$



Model	Spring	Oil Weight (wt)	Damper Side	Spring Side
Model			Volume (mL)	
Judy Gold (26")		15	6	10
Judy Gold (27.5", 27.5" Boost, 29", 29" Boost)	Solo Air			6
Judy Silver (27.5", 29")				10
Judy Silver (27.5" Boost, 29" Boost)				6
Judy Silver (27.5", 29")	Coil			10
30 Gold (26", 27.5", 29")	Solo Air			
20 Silver /26" 27 E" 20"\	Coil			
30 Silver (26", 27.5", 29")	Solo Air			
Recon Gold (27.5" Boost, 29" Boost)	Cala Air			6
Recon Silver RL (27.5", 27.5" Boost, 29", 29" Boost)	Solo Air			
Recon Silver TK (27.5", 27.5" Boost, 29", 29" Boost)	Coil			9



Slide the lower leg assembly toward the crown until it stops.



The spring and damper shafts should be visible through the bottom bolt holes.

Verify each shaft is centered and seated in the lower leg shaft/bolt hole and no gap is visible between the lower leg and the shaft end.



5

200 Hour Service Remove the old crush washer retainer and crush washer from each bottom bolt.

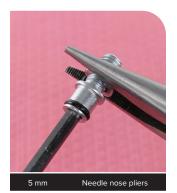
Compress and hold the crush washer retainer with needle nose pliers and unthread it, and the crush washer, from the bolt by turning the bolt counter-clockwise.

Install a new crush washer retainer and crush washer onto each bolt.

NOTICE

Do not damage the bolt threads.

Do not reuse crush washers or crush washer retainers. Dirty or damaged crush washers can cause oil to leak from the fork.





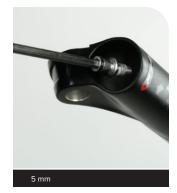






Install the hollow bottom bolt into the damper shaft, and install the solid bottom bolt into the spring shaft.

Tighten each bolt.









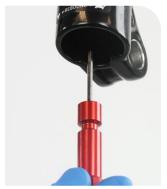


Install the rebound adjuster knob onto the rebound damper bottom holt

Press the knob firmly onto the bolt until it clicks into place.









8

Solo Air / DebonAir: Refer to your pre-service recorded settings, or use the air chart on the fork's lower leg, and pressurize the air spring.

You may see a drop in the indicated air pressure on the pump gauge while filling the air spring; this is normal. Continue to fill the air spring to the recommended air pressure.

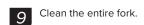
Cycling the fork will equalize the positive and negative air chambers. After the fork is cycled 3-4 times, check the pressure and add air as needed.

Install the air valve cap.













This concludes the service of your RockShox suspension fork.

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